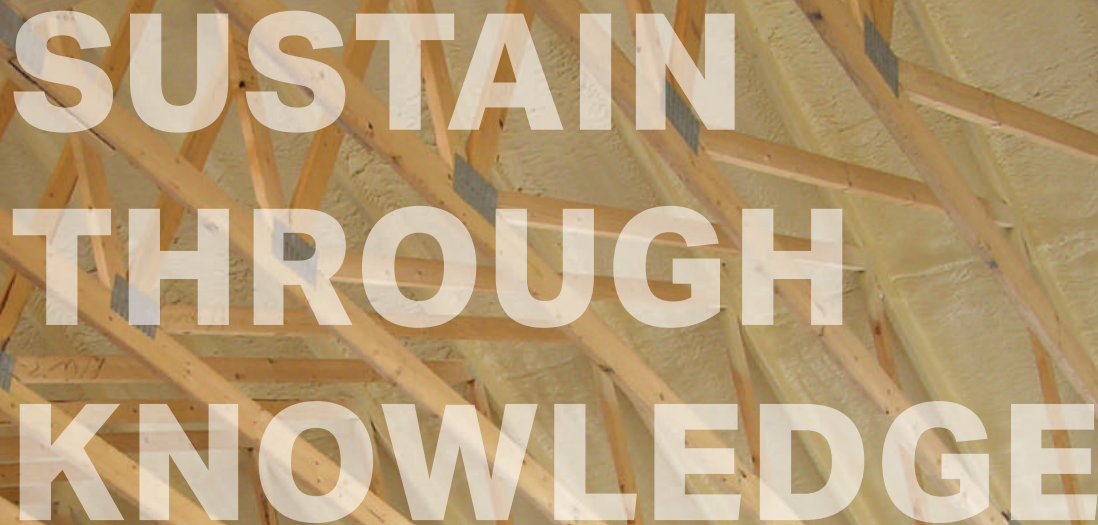


# FOAM

## ALL ABOUT SPRAY POLYURETHANE FOAM BOOK 1

# BOOK

**INSIDE | WHY SPRAY POLYURETHANE FOAM INSULATION?**



# SUSTAIN THROUGH KNOWLEDGE

**BOOK 1:** WHY SPRAY POLYURETHANE FOAM INSULATION

**BOOK 2:** SPF & THERMAL BARRIER • SPF & SAFETY • PERSONAL PROTECTIVE EQUIPMENT

**BOOK 3:** A HIGH PERFORMANCE SPF ROOFING SYSTEM

**BOOK 4:** A HIGH PERFORMANCE SPF SYSTEM THAT ADVANCES SUSTAINABILITY IN HOMES



**Accella** manufactures spray polyurethane foam (SPF) insulation and a full line of specialty coatings that are used for thermal and moisture protection, roofing, waterproofing, abrasion resistance, and other applications. Accella products enhance the total building envelope to help provide sustainability, durability, energy efficiency, and improved occupant comfort.

This series of books was created to help you learn more about the benefits and advantages of Spray Polyurethane Foam. We're here to help you every step of the way.



# Why

## Spray Polyurethane Foam? (SPF)

**Answer:** Insulating with Spray Polyurethane Foam (SPF) for commercial and residential buildings helps reduce air and moisture intrusion, cuts energy bills\*, strengthens the structure, and protects the internal air from outside airborne pollutants and allergens.

\*Savings vary. Find out why in the seller's fact sheet on R-values. Higher R-values mean greater insulating power. Actual savings may vary depending on type of home, weather conditions, occupant lifestyle, energy prices and other factors. No specific guaranty or warranty of energy or costs savings is being given and all such guaranties or warranties are expressly disclaimed.

**Spray polyurethane foam insulation** helps provide a continuous, protective air barrier that helps minimize air leakage, a leading cause of building energy waste.



**OFFER A HIGH  
INSULATION R-VALUE**



**PROVIDE A SEAMLESS  
AIR BARRIER**



**RESTRICT MOISTURE  
TRANSMISSION**

### **SPRAY POLYURETHANE FOAM INSULATION CAN**



**ADD STRUCTURAL  
STRENGTH**



**MINIMIZE SOUND  
TRANSMISSION**



**PROMOTE BETTER  
INDOOR AIR QUALITY**



**Racking strength studies\* show  
spray polyurethane foam can add  
significant structural strength  
to walls and roof decks.**

**CLOSED-CELL SPF IN WALL CAVITY APPLICATIONS HAS INCREASED  
RACKING STRENGTH TO 330 - 400% IN NAHB TESTS\***

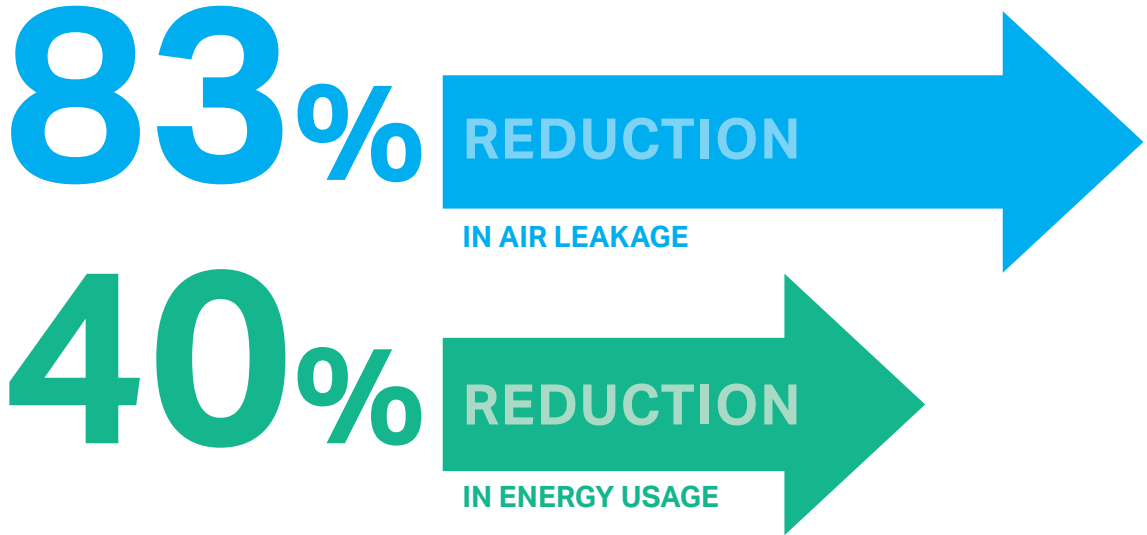
*\*Testing and Adoption of Spray Polyurethane Foam for Wood Frame Building Construction; prepared by  
NAHB Research Center for The Society of the Plastics Industry/Polyurethane Foam Contractors Division*

# The Structural Advantages of SPF

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When it comes to protection against natural disasters, spray polyurethane foam roof and wall systems have shown remarkable resistance to high wind uplift and blow-off; a characteristic attributed to spray polyurethane foam's strong adhesion, lack of fasteners, and absence of joints or edges.

**SPF MAY BE USED FOR CODE-PLUS WIND RESISTANCE IN NEW CONSTRUCTION, OR FOR ENHANCING THE WIND UPLIFT RESISTANCE ON EXISTING STRUCTURES.**



**According to a 2005 National Institute of Standards and Technology** (NIST) study\*, incorporating specific air-leakage prevention measures into design and construction can reduce air leakage by up to 83% and energy consumption by up to 40%.

*\*Investigation of the Impact of Commercial Building Envelope Airtightness on HVAC Energy Use, Authors: S. J. Emmerich; T. McDowell; W. Anis.*



**SPF and**

# AIR LEAKS

Air leakage can worsen problems with moisture, noise, dust, pollutants, insects, and rodents. Air leakage can account for 25-40% of the energy used to heat and cool a typical home. Spray polyurethane foam helps seal the building envelope to create an optimal energy-efficient environment.

Be sure to reference the ASHRAE 90.1 standard for the minimum energy efficiency requirement for your new or renovated building project.

# SPF & MOISTURE

**Moisture management is a critical concern** in energy-efficient building design and construction. According to Building Science Corporation, the unique characteristics of closed-cell spray polyurethane foam (ccSPF) set it apart from all other insulation and waterproofing materials, delivering high R-value per inch, airtightness, low permeability, good material strength, and good “liquid water holdout,” or rain control. These unique characteristics create a significant competitive advantage when specifying ccSPF.



## **Only closed-cell spray polyurethane foam**

is classified as an “acceptable flood resistant material” by FEMA.

“Flood-resistant Material” is defined as a building material capable of withstanding direct and prolonged contact with floodwater without sustaining significant damage. Closed-cell foam is the only wall and ceiling insulation material classified as “acceptable.”

A dramatic landscape featuring a long, straight asphalt road that stretches from the foreground into the distance. The road is flanked by lush green fields. In the background, a dark, stormy sky with heavy, dark clouds dominates the upper half of the image. A bright, golden light source, likely the sun setting or rising, is visible on the left side of the horizon, creating a strong glow and illuminating the clouds. The overall mood is dramatic and atmospheric.

Reduces  
**WIND**  
Uplift

# An unvented attic with closed-cell spray polyurethane foam resists roof uplift during high wind events.

*"During high wind events, vented soffit collapse leads to building pressurization and window blowout and roof loss due to increased uplift. Unvented roofs – principally due to the robustness of their soffit construction – outperform vented roofs during hurricanes – they are safer."*

**Lstiburek, "Understand Attic Ventilation"**  
**Building Science Corporation, 2003**



**When properly installed,** spray-applied foam  
helps reduce air leaks and greatly reduces noise  
transmissions through walls.



# Reduces Sound Transmission

Insulation in the attic and walls of a house can be part of a home solution that achieves lower than acceptable indoor noise limits, and exceeds noise attenuation standards when required by the local building code.

# Green Building CERTIFICATIONS

**The Building Science Corporation believes that insulation products capable of achieving green building standards need to control moisture, air movement and temperature in one material. SPF is a product that can control all three.**

<sup>1</sup> MOISTURE

<sup>3</sup> TEMPERATURE

<sup>2</sup> AIR MOVEMENT



## **Spray polyurethane foam**

helps reduce air leakage, thereby limiting the likelihood of condensation within the envelope. Spray polyurethane foam helps minimize water vapor transported by leaked air from entering the building envelope.

### **Improving indoor air quality**

Spray polyurethane foam improves indoor air quality by limiting the transport of dust and pollen from outside. Spray polyurethane foam reduces drafts and air movement.



# HEAT TRANSFER & **SPF**

Outside heat or cold can transfer from an exterior wall to an interior wall through six different methods of transference. Spray polyurethane foam insulation helps block all six transfer methods, helping to maintain a comfortable indoor temperature. →

## LOOKING BEYOND R-VALUE

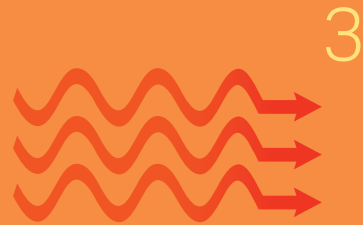
Heat loss or gain can happen through any element of the building envelope (wall, floor, or roof/ceiling) by three primary mechanisms:



**CONDUCTION**

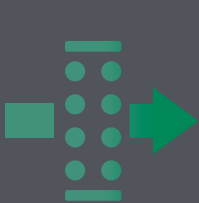


**CONVECTION**



**RADIATION**

In addition, three secondary mechanisms can influence heat loss or gain:



**AIR INFILTRATION**



**MOISTURE ACCUMULATION**



**AIR INTRUSION**

R-value, the traditional measure of insulation effectiveness, measures only ONE of these mechanisms - conduction. Spray polyurethane foam can effectively prevent or block all heat transfer methods.



## CONDUCTION

**[ Conduction ]** is the transfer of heat within an object or between two objects in contact.

**The SPF Advantage:** The predominant heat transfer mechanism is conduction. Because the polymer matrix and the gas contained within the cells are both poor conductors of heat, closed-cell spray polyurethane foam has a very high R-value and effectively blocks heat transfer by conduction.



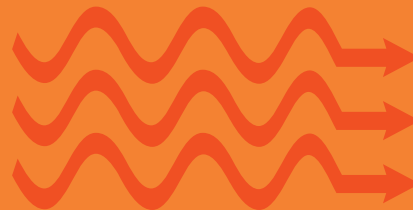
2

## CONVECTION

**[ Convective ]** heat transfer occurs when air moves within the walls. Natural convection currents occur when temperature differences in different locations (for example, walls) create air movement that transfers heat.

### THE SPF ADVANTAGE:

Both open-cell and closed-cell polyurethane spray foam helps reduce air movement within and through the walls, thereby reducing convection as a heat transfer mechanism within the insulation mass.



3

## RADIATION

**[ Radiation ]** is the transfer of heat from one object to another by means of electromagnetic waves.

### THE SPF ADVANTAGE:

Heat transfer by radiation is reduced by spray polyurethane foam because of the cell structure. Minimizing radiant heat loss/gain can lead to greater comfort.



4

## AIR INFILTRATION

**【 Air Infiltration 】** transfers heat by the gross flow of air between the exterior and interior.

### THE SPF ADVANTAGE:

SPF applied at a minimal thickness of 3/4" for closed-cell SPF<sup>1</sup> and 3.5" for open-cell SPF<sup>2</sup> is considered air-impermeable insulation based on testing in accordance with ASTM 283.

1: ICC-ES Evaluation Report 2072, 2013  
2: ICC-ES Evaluation Report 1655, 2014



5

## MOISTURE ACCUMULATION

### 【 Moisture Accumulation 】

within insulation materials will reduce it's R-value, contributing to heat loss/gain.

### THE SPF ADVANTAGE:

Closed-cell spray foam is a water-resistive barrier\*. It also helps stop moisture accumulation due to air infiltration and air intrusion.

\*Water-resistive barrier requirements prescribed in IBC Section 1404.2 and IRC Section R703.2, when installed on exterior walls. ICC-ES Evaluation Report 2072, 2013.



## 6

### AIR INTRUSION

occurs when air enters the insulation from the exterior and exits back to the exterior.

#### **Accella closed-cell and open-cell spray polyurethane foam**

effectively reduces the three primary and three secondary mechanisms of heat transfer. The 2012 IECC requirement is  $\leq 5$  ACH@50 pascals for climate zones 1-2 and  $\leq 3$  ACH@50 pascals for climate zones 3-8.

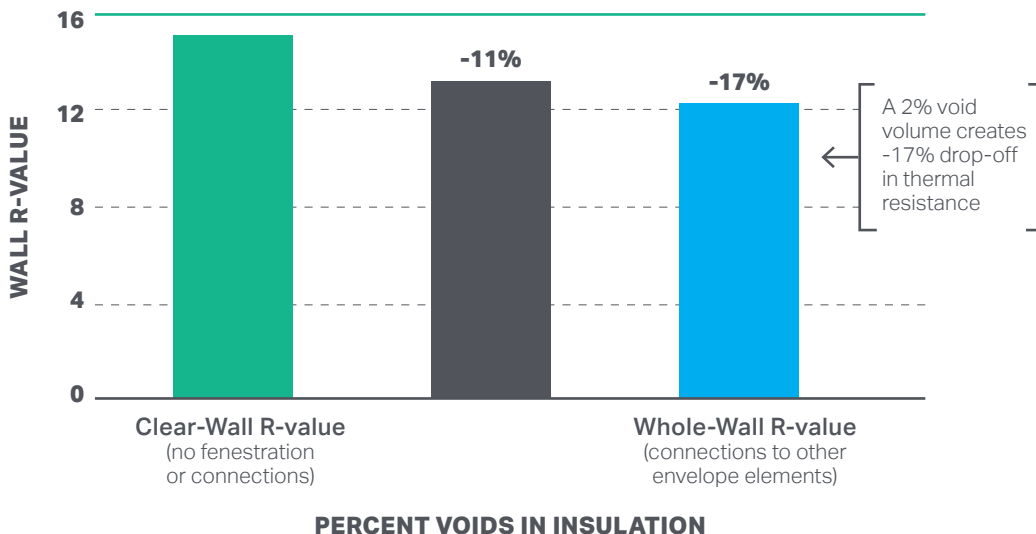
Contrary to popular belief, windows and doors are not the major sources of air leakage, contributing only 25%. Rather, joints between the main walls and floor system, electrical outlets on exterior walls, and ceiling penetrations for light fixtures, attic hatches, partition walls and plumbing fixtures constitute the major infiltration/exfiltration paths.

Geistbrecht and Proskiw, ASTM STP 904 *An Evaluation of the Effectiveness of Air Leakage Sealing*, Philadelphia, 1987, pp 312-322

# SPF VS. FIBERGLASS

## Gaps and voids are common during fiberglass installation

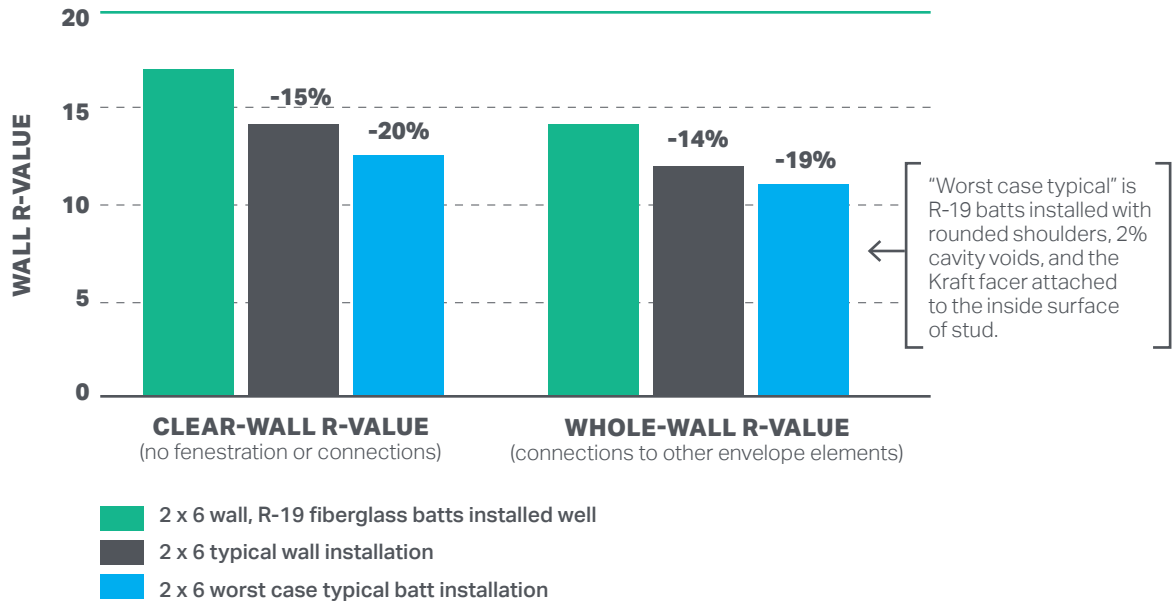
Air voids significantly detract from insulation performance





## Fiberglass batts, as typically installed, lose 15-20% of R-value relative to a perfect installation.

Oak Ridge National Laboratory Study



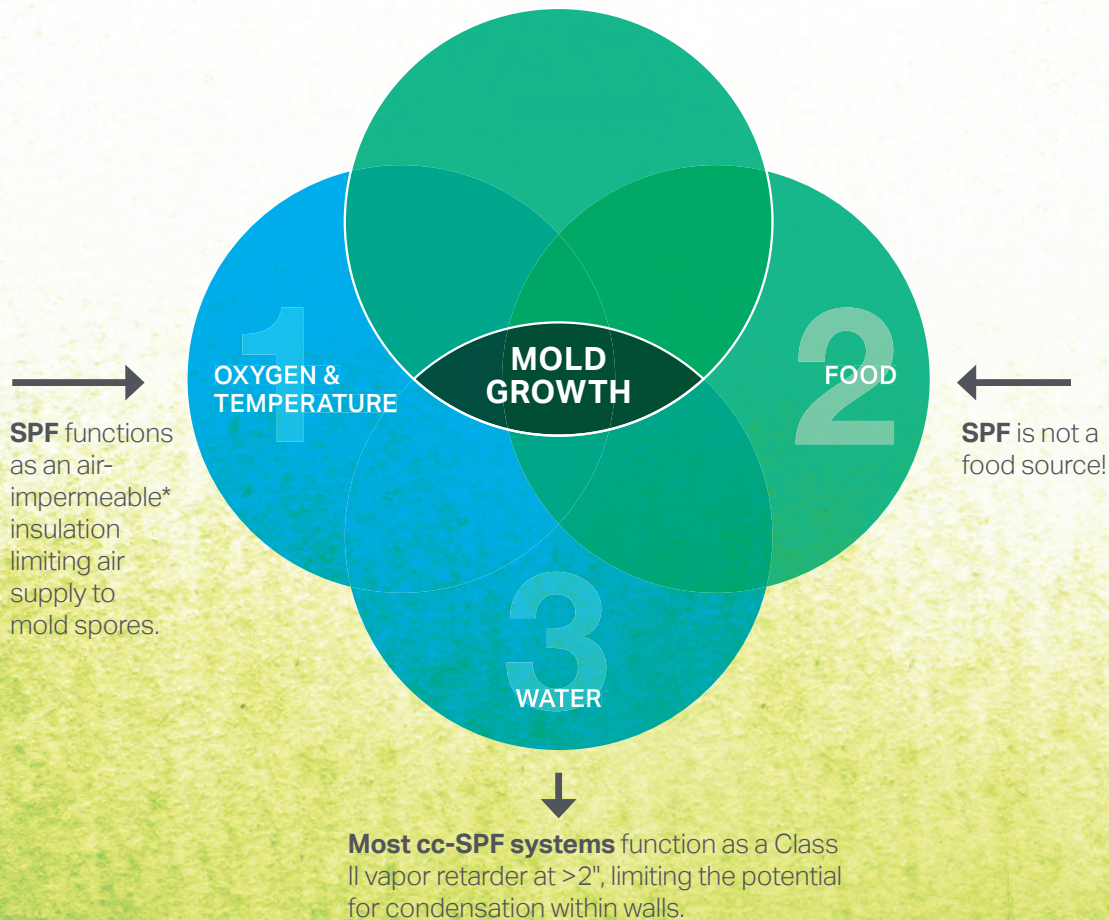
# CONDITIONS FOR MOLD GROWTH

**MOLD SPORES ARE ALWAYS IN THE AIR**

**Mold spores require THREE conditions to proliferate:**

- 1 Oxygen & Temperature**
- 2 Food**
- 3 Liquid Water**

**Mold growth is prevented by removing one of the conditions**



\*AIR-IMPERMEABLE INSULATION as defined by ICC Section R202: An insulation having an air permeance equal to or less than 0.02 L/s-m<sup>2</sup> at 75 Pa pressure differential tested according to ASTM E 2178 or E 283.



# WATER VAPOR

Water Vapor is a hitchhiker carried into the building envelope by air leakage.

**CONDENSATION** occurs when water vapor in the air encounters a surface that is cooler than the dew point temperature – the temperature at which the air cannot hold all of its water vapor, causing some of the water vapor to condense into liquid water.

**WATER** in the building envelope:

- Reduces insulation effectiveness
- Creates a site for potential mold growth



The diagram illustrates air flow through building envelope insulation. It features three horizontal green arrows pointing to the right. The middle arrow is the longest and has the text 'AIR CAN TRAVEL THROUGH FIBERGLASS' written above it. Below this middle arrow is the text 'OR CELLULOSE INSULATION'. The top and bottom arrows are shorter and do not have text associated with them.

**AIR CAN TRAVEL THROUGH FIBERGLASS**

**OR CELLULOSE INSULATION**

*"Of all the environmental conditions, moisture poses the biggest threat to structural integrity and durability, accounting for up to 89% of damage in building envelopes."*


Bomberg, M. and W. Brown, Construction Canada 35910 1993, pp 15-18, *Building Envelope and Environmental Control: Part 1 – Heat, Air and Moisture Interactions*



# CONDENSATION WITHIN THE BUILDING ENVELOPE


## Both air leakage and diffusion

allow water vapor to enter the building envelope. Air leakage, by far, has the potential to move more water vapor. It is controlled by building an airtight building envelope.



**SPF** helps create a tighter seal in the envelope.

Diffusive transport of water vapor is controlled by vapor retarders.



**Accella closed-cell** foam qualifies as a vapor retarder at thickness of  $\geq 1"$

Vapor retarders should never be installed on both surfaces of the building envelope. This creates potential to trap water inside.

# SPF

## IS THE ANSWER

**Spray polyurethane foam can be the ideal material for insulating commercial and residential buildings. Spray polyurethane foam helps reduce air and moisture intrusion, can reduce energy bills\*, strengthens the structure, and helps protect the internal air from air pollutants and allergens.**

\*Savings vary. Find out why in the seller's fact sheet on R-values. Higher R-values mean greater insulating power. Actual savings may vary depending on type of home, weather conditions, occupant lifestyle, energy prices and other factors. No specific guaranty or warranty of energy or costs savings is being given and all such guaranties or warranties are expressly disclaimed.





# RATINGS AND AFFILIATIONS

Accella is a proud signatory of the  
Spray Foam Coalition Code of Conduct.

Our SPF insulation has been tested  
and received rating classifications from:









Go to [BaySealSprayfoam.com](http://BaySealSprayfoam.com) to learn more about the competitive advantages of spray polyurethane foam.

**DOWNLOAD:**  
**Product Datasheets**  
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